

## Polyethylene

# BorSafe™ HE3490-LS-H

Black High Density Polyethylene compound for pressure pipes

### Description

**BorSafe™ HE3490-LS-H** is

a bimodal polyethylene compound produced by the advanced Borstar technology.

The product contains a combination of pigments and stabilizers to ensure excellent long-term stability and UV-resistance.

BorSafe HE3490-LS-H is classified as an MRS 10.0 material (PE100) and is PE100-RC classified following the draft EN/ISO PE pressure pipe standards as currently revised.

### Applications

**BorSafe HE3490-LS-H** is recommended for pressure pipe systems in the applications field of:

Drinking water

Corrugated pipes

Relining

Sheets and profiles

Industrial

Gas distribution

Glass fibre ducts

Cable protection pipes

### Specifications

**BorSafe HE3490-LS-H** is intended to fulfill following International standards, when appropriate industrial manufacturing standard procedures are applied and a continuous quality system is implemented.

EN 12201

EN 1555

EN ISO 15494

ISO 4427

ISO 4437

The product is a high-density hexene copolymer compound with an outstanding resistance to slow crack growth and used for non-conventional pipe installation technologies, like No Dig. It shows excellent resistance to rapid crack propagation. Thanks to the molecular structure, it offers outstanding extrudability and good melt strength, supporting a problem-free extrusion process to tight tolerances.

### Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (Compound)	960 kg/m <sup>3</sup>	ISO 1183-1, Method A
Melt Flow Rate (190 °C/5,5 kg)	0,25 g/10min	ISO 1133
Tensile Modulus (1 mm/min)	1.100 MPa	ISO 527-2
Tensile Strain at Break (50 mm/min)	> 600 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	25 MPa	ISO 527-2
Carbon black content	2 - 2,5 %	ISO 6964
Carbon black dispersion	< 3	ISO 18553
Oxidation Induction Time (210 °C)	> 20 min	ISO 11357-6
Resistance to rapid crack propagation (S4 test, Pc at 0 °C, Test pipe 250 mm, SDR11)	> 10 bar	ISO 13477
Resistance to slow crack growth / Strain Hardening Modulus	>= 65 MPa	ISO 18488
Resistance to slow crack growth / Accelerated Notched Pipe Test (ANPT) in 2% Arkopal N-100 solution (9,2 bar, 80 °C)	>= 300 h	ISO 13479
Resistance to slow crack growth / Accelerated Full Notch Creep Test (AFNCT) in 2% Dehyton solution (4 bar, 90 °C)	>= 550 h	ISO 16770
Resistance to gas condensate	Pass	EN1555-1
Resistance to slow crack growth / Cracked Round Bar (CRB), converted to 14,0 mm and initial crack length 1,40 mm (12,5 MPa, 23°C)	> 1,5 Million cycles	ISO 18489

BorSafe is a trademark of the Borealis group.

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### Processing Techniques

The actual conditions will depend on the type of equipment used.

#### Extrusion

Cylinder	190 - 210 °C
Head	200 - 210 °C
Die	200 - 210 °C
Melt temperature	200 - 220 °C

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. For normal conditions and applications we suggest preheating and drying. Please contact your local Borealis representative for such particulars.

### Storage

**BorSafe HE3490-LS-H** shall be stored indoors below 50°C in unopened original packaging in clean and dry environment. It is recommended to ensure proper stock rotation by using first in – first out principle.

Following aforementioned conditions the material can safely be stored for a period of up to 2 years after production. However, caution shall be taken regarding the moisture level. It is recommended to measure the moisture after longer storage periods prior to processing.

### Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

### Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

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### Issuer:

Marketing Pipe / Norbert Jansen  
Product Management / Gabriele Poinsitt

### Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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